

Printed Parts - DVD and Blu-ray				
Europe	DVD, Blu-ray	EDS007	Issue 4	Oct 2006

This specification EDS 007 Printed Parts provides an overview only of general print specification requirements. Please refer to the relevant individual printed part specification sheet for full details.

DVD Soft Box only- Standard printed parts- EDS 009 & EDS 008
 DVD only -Cardboard, Paper and Plastic Wallets - EDS 012 (not approved for HD and Blu-ray)
 DVD and Blu-ray - Stickers - EDS 010 & EDS 011
 DVD and Blu-ray - Standard printed parts for Standard Jewel Box - EDS 014 & EDS 015
 DVD and Blu-ray - Standard printed parts for Super Jewel Box - EDS 016 & EDS 017
 DVD and Blu-ray - Standard paper Q cards - EDS 013
 Blu-ray soft box only - Standard printed parts - EDS 021

Artwork

Can be supplied as either digital or film format.
 For Digital data, please refer to EDS 002.
 For film format, please contact your Sales Representative for further information.

Color matching

- Match prints or Cromalins, showing colour control strips should be supplied with all 4-colour process films to verify the finished product.
- In the event of a client complaint arising in respect of colour, due to absence of the above, this will not be upheld. If acceptable proofs are not supplied, a waiver will be required before the job can be printed.
- Laser or inkjet proofs are unacceptable.
- Printing can be on one side (4/0) or both sides (4/4) of the product.

Other print options are available on request. These will be quoted on demand. Please contact your Sales or Client Services representative for more information.

Dimensions

- Please refer to the relevant individual printed part specification sheet for full details of dimensional requirements.
- Size must be consistent throughout batch.
- All corners must be 90°.
- Printed parts must lie flat without curling.
- All sides to be parallel within 0.2mm.
- Maximum acceptable single carton weight is 10 kilogram's.

Delivery specification for printed parts

All printed parts to be delivered in cartons.

- Printed parts must lie flat without curling.
- Each printed part is to carry a unique identifier i.e. part number visible on the outward face of the formed item.
- Print must not be banded, strapped or packaged in a way that would risk the printed parts being bent, distorted or otherwise damaged.
- Banding of printed parts is not recommended.
- Maximum acceptable single carton weight is 10 kilogram's.
- Cartons should be optimised for the print part type contained
- Any gaps in the carton should be packed with rigid cardboard to prevent movement in transit and consequent damage to print
- All cartons of print must be individually labelled at one end. The carton label and the accompanying packing list or delivery note must clearly state:
 - The Catalogue/Part/Reference number and Title of each print part.
 - The total quantity of printed parts in the carton.
 - The type of print part e.g. Booklet, sleeve, insert.
 - Language /Territory of printed part.
 - Supplier name and date of manufacture.
- Cartons should not crush or collapse when stacked on pallets.
- Printed parts delivered loose on pallets are not acceptable and delivery will be refused at goods inwards.
- All cartons of Printed parts delivered must be on Euro pallets. (Unless only a few cartons for hand delivery)
- Pallets must be in good condition.
- It is recommended that a typical pallet weight should not exceed 500kgs.
- Cartons should be stretch wrapped securely to the pallet to avoid movement during transit. The top of the pallet should also be stretch wrapped for weather protection.
- All pallets containing mixed print items must carry an individual pallet list indicating all parts delivered on individual pallets.

Stickers

- All reels of stickers delivered are to be identified on the inner reel core with the part number and actual reel quantity.
- Stickers are to be supplied to the correct Technicolor winding specification to enable auto application. (Refer to EDS010 for winding diagram)

Cosmetic appearance

- All print parts supplied must be free of visible defects and contaminants which would detract from the quality of the finished packed article.

Paper and card Stock

- Paper material:
Wood-free non-porous art paper coated on both sides.
- Card wallets:
Fully coated folding boxboard (FBB) with coated white reverse, GC1- 220gsm
Or Fully coated folding boxboard (FBB) with cream reverse, GC2- 210gsm

Other paper and card stock is available but will be quoted on demand, and will require manual insertion at an additional charge. Please contact your Sales or Client Services representative for more information.



UV coating and varnishing

- We recommend that you do not UV coat or varnish printed materials either before or after printing.
- High gloss coatings are vulnerable to damage that can affect the appearance of the finished product and are not acceptable for auto packing, they will require manual insertion at an additional charge.

Other special print finishes are available such as: hot-foiling, embossing, additional colors and matt varnishes. These will be quoted on demand and may require manual insertion at an additional charge. Please contact your Sales or Client services representative for more information

Anti contamination

Technicolor print suppliers are responsible for ensuring that all print delivered is free from cross contamination. This is inclusive of but not limited to:

- Cartons containing mixed Language variants for the same Printed part title/ catalogue number.
- Cartons containing mixed Printed part types.
- Cartons containing good stock and Non-conforming or scrap print items.
- Cartons containing printed parts whose content is suitable for unrestricted viewing by children of any age shall not be mixed with print carrying an age-certificate rating of 12 years or higher.

Delivering Printed Parts - Booking In

It is the Print Supplier's responsibility to contact the relevant Technicolor site, to arrange a delivery time for all incoming product. Failure to comply may result in a refusal by Technicolor to offload the vehicle.

The print supplier is responsible for advising Technicolor at a minimum, 24 hours in advance of all printed parts being delivered. Urgent deliveries may be booked in on the same day, but Suppliers must gain approval prior to delivery of such items from the relevant Print Receiving Department. Suppliers are responsible for advising Technicolor of any delays on agreed delivery dates and times.

Printed material supplied which does not conform to the relevant specification may be considered unworkable.