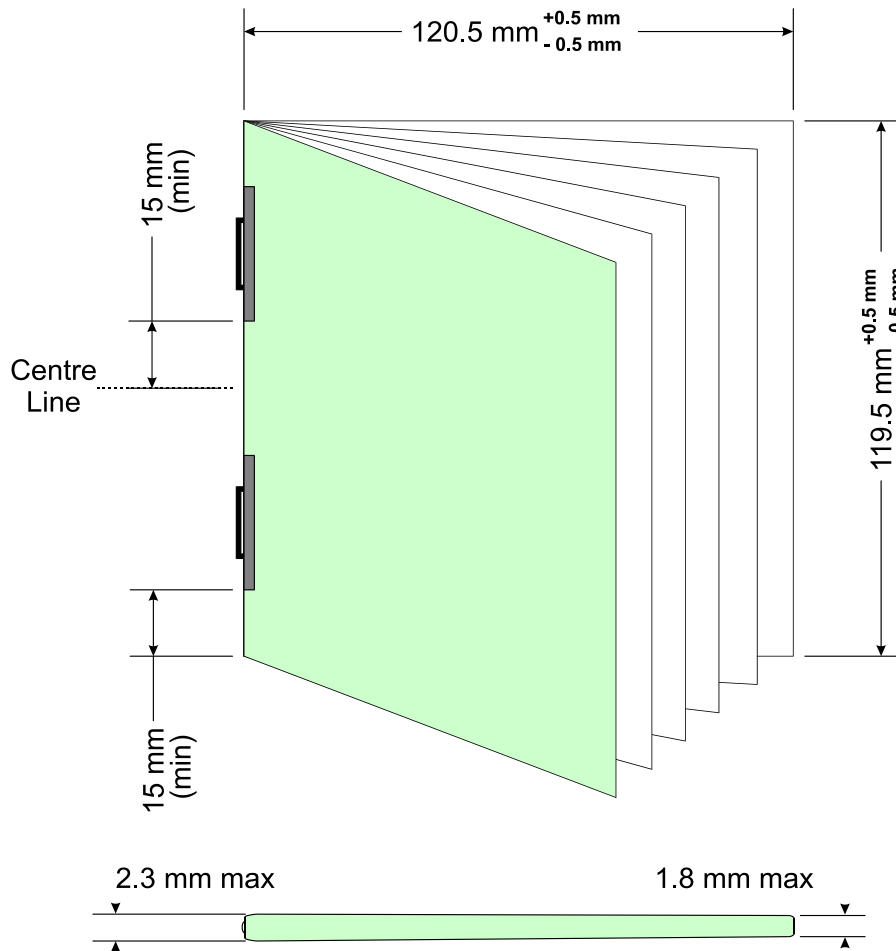


STANDARD JEWEL BOX				
Europe	CD	EDS014	Issue 2	Apr 2008

Standard Jewel Box - Booklet

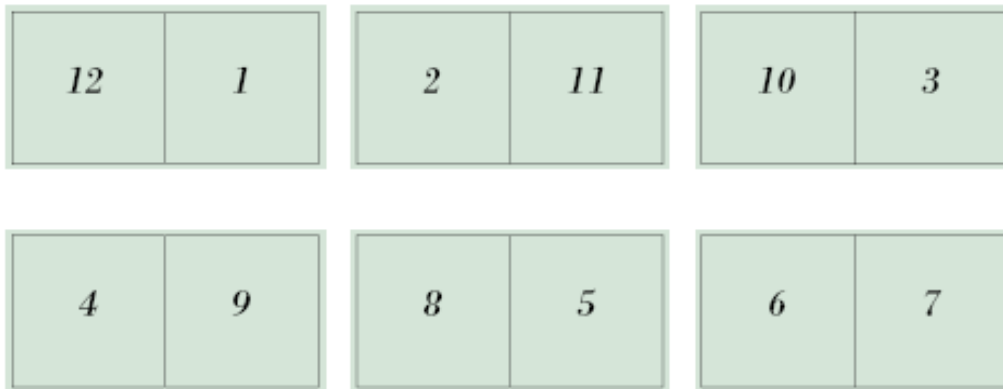


Notes

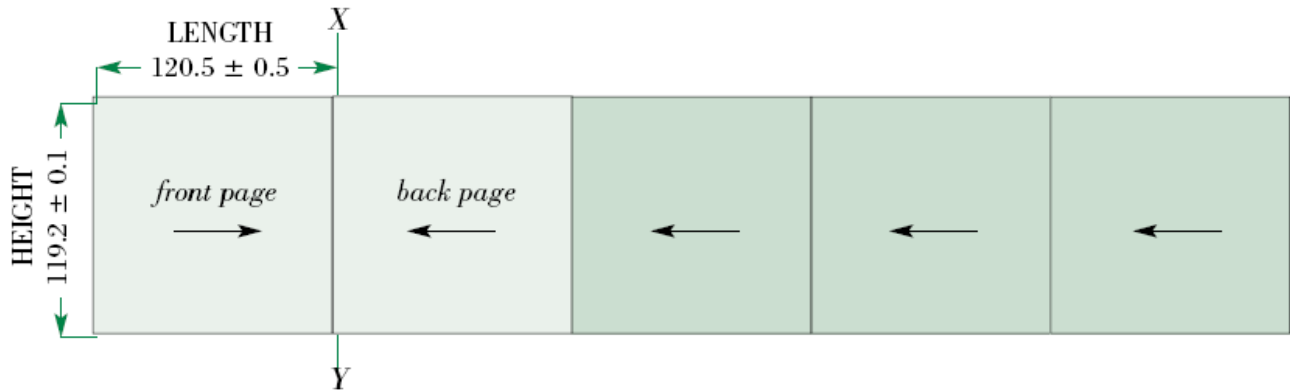
- Length $120.5 \pm 0.5 \text{ mm}$. Height $119.5 \pm 0.5 \text{ mm}$
- Staple position: minimum of 15 mm from edge and 15 mm from centre.
Wire staples must be on spine, not front or back facing.
- Thickness at spine 2.3 mm max .
Thickness at end 1.8 mm max .
- Parallelism and squareness of all sides must be better than 0.2 mm .
- Booklets must be received folded and flat without distortion.
- Single sheets booklets must conform to the length and height dimensions s standard booklet

- Second insert Length $120.5 \pm 0.5\text{mm}$ Height $119.5 \pm 0.5\text{mm}$
 Third insert Length $110.0 \pm 0.5\text{mm}$ Height $110.0 \pm 0.5\text{mm}$
 Fourth insert Length $110.0 \pm 0.5\text{mm}$ Height $110.0 \pm 0.5\text{mm}$
 Fifth insert Length $120.0 \pm 0.5\text{mm}$ Height $118.5 \pm 0.5\text{mm}$
 NOTE: A fifth insert is packed as an external sheet on base of case with overwrap.
- Material: wood free art paper 135 to 185 g/m² coated both sides.
 Paper should be non-porous.
 High gloss papers will not machine pack.
 Paper grade for single sheet booklets must be a minimum of 170g.

Example layout for 12pp booklet



Requirements for folded booklets



Notes:

1. Length of folded booklet 120.5 ± 0.5 mm.
2. Height of folded booklet 119.2 ± 0.1 mm.
3. *B*; opening at this side only.
4. Spine folded along *X* - *Y*.
5. Material: wood free art paper 135 to 185g/m² coated both sides.
 Paper should be non-porous.
 High gloss papers will not machine pack.
6. Concertina and gatefold type booklets will not machine pack.

