

DVD Packaging Products - Specification Requirements				
Europe	DVD	EDS018	Issue 1	Sept 2003

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NRC-AA-052a 'Technicolor DVD Softbox Specification Drawing'

- Is available on request for the DVD Softbox.
- If softboxes are being supplied for free-issue the dimensions must comply with this specification.
- This specification reflects the Microsoft XBOX dimensional requirements. Note that there is a specific Microsoft XBOX colour requirement - details available from your Microsoft Account Manager.

DVD Softbox- Physical and visual acceptance standards

DVD Softbox

- Must be flat and free of warp, which would prevent full closure of case during automated or manual packing of product.

The DVD disc

- Must be free to rotate around the rosette, without evident distortion when packed.
- Must not rise above the top of the retaining disc wall when packed.

Case overlay film

- Must be of consistent clarity, with no drag or score marks.
- Must be free of damage and tears.
- Must be welded to the DVD case within and parallel to the case edges.
- The weld strength must be strong enough to allow for manual and automated insertion of inlay wrap.



Deliveries

- DVD cases to be supplied banded in quantities of between 25 - 30 per strip. Banding material to be of recyclable material.
- All incoming product to be supplied on Euro pallets.
- The wooden pallet must have a flat, firm cover to prevent damage or distortion to the bottom layer of product.
- A protective top cover is required on all palletised products.
- Corner angle beads must be used on all sleeve wrapped product.
- No adhesive labels should be present on any product wrap, as this prevents recycling.
- Each box or pallet must be clearly identified with label stating:
 - Type of product
 - Mould and impression numbers
 - Date of manufacture
 - Quantity.
 - Supplier
- No mixed pallets allowed i.e. Product types and moulds are not to be mixed on a pallet.
- Each pallet to be securely wrapped and stacked to prevent damage or free movement of product in transit.
- Maximum pallet height 1.8metres.
- For each delivery a full mould list is supplied, stating product type, quantity and number of pallets per mould.
- Supplier Product for machine trials or product approval purposes must be clearly identified as such to prevent incorporation of this product into good stock.