



WALLETS				
Europe	DVD	EDS012	Issue 3	Oct 2005

Please refer to Printed Parts Specification EDS0007 for further specifications regarding delivery and print finishes.

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(Can also be known as Lancing Pack, Digisleeve, Digifile.)

Note: Drawings not to scale

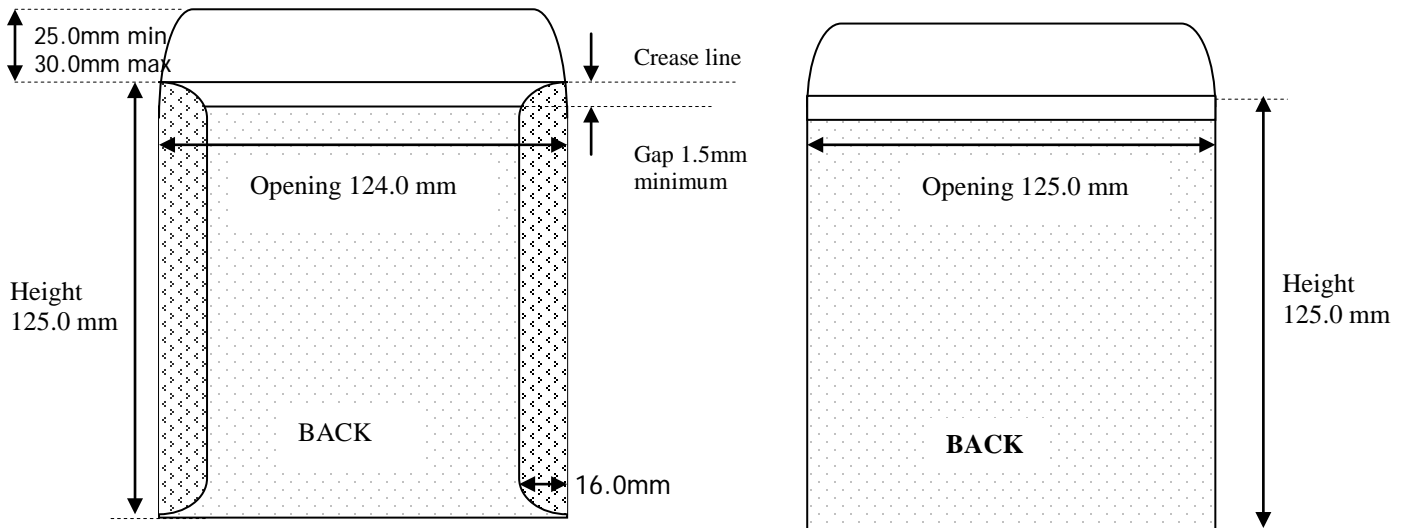
Printed material supplied which does not conform to the relevant specification may require manual insertion at an additional charge or be considered unworkable.

General

- * Glued tabs shall be on the outside of the sleeve
- * All sleeve dimensions to be within + 1mm across the batch
- * All sleeve sides to be parallel to $\pm 0.3\text{mm}$
- * All sleeves must be received in flat condition with no signs of curvature
- * All edges to be cleanly cut
- * All joints and seams must be cleanly glued or welded with no residue or 'Strings'
- * All internal seams or window edges must be glued flat with no loose edges.
- * Dimension from bottom of sleeve to flap crease shall be consistent to $\pm 0.5\text{mm}$
- * Plastic wallets must be static free

Cardboard and Paper Wallets -with or without Flap

NOTE: Is it recommended that the wallet tabs be glued externally to prevent damage to the disc on insertion and removal as shown below figure A



Dimensions

- * Preferred option Figure A - Internal width Minimum across opening 124.0mm for externally glued side tabs
- * Figure B Internal width Minimum across opening 125.0mm in the event that side tabs are internally glued. (See Note Above)
- * External Width maximum 138.0mm
- * External Height minimum 125.0mm (to wallet crease excluding flap)
- * External Height maximum 130.0mm (to wallet crease excluding flap)

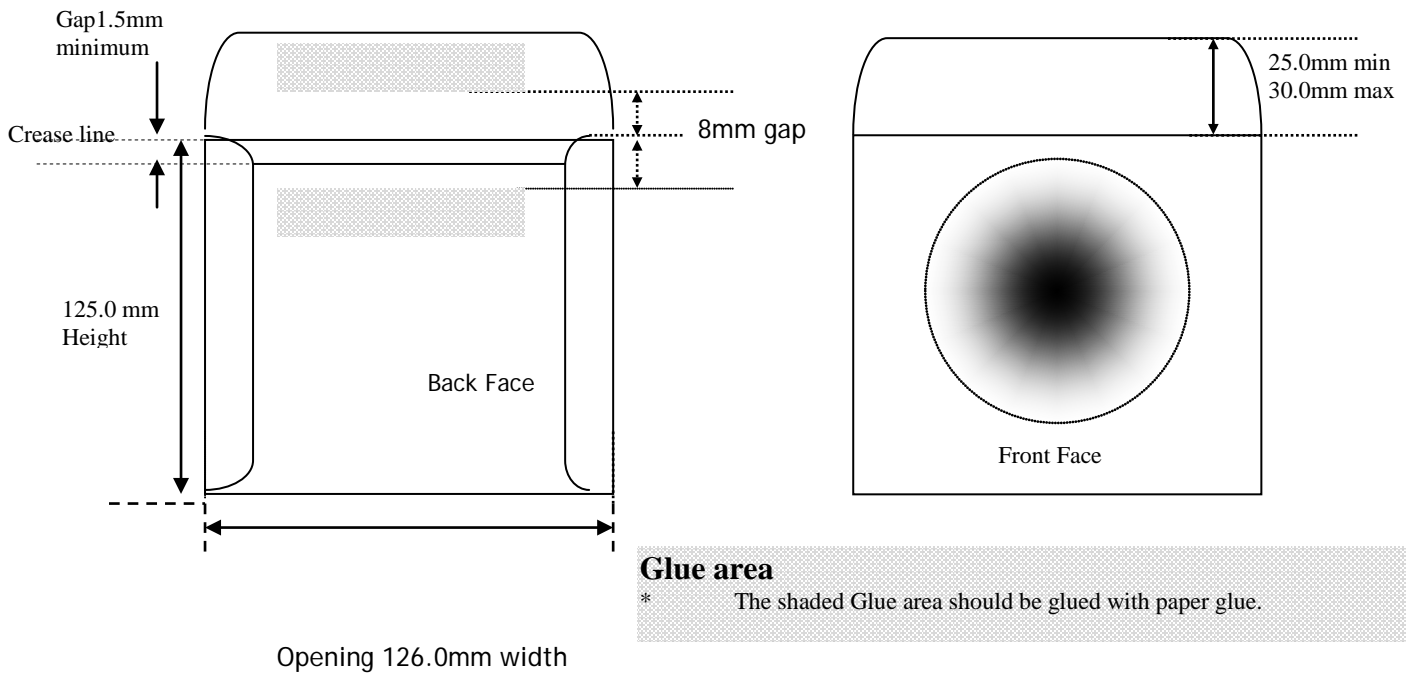
If flap present on supplied Wallet:

- * Minimum length of flap 25.0mm
- * Maximum length of flap 30.0mm
- * Side angle on Flap $15^{\circ} \pm 5.0^{\circ}$ (paper or card)

Material

- * Card wallets:
 Or Fully coated folding boxboard (FBB) with coated white reverse, GC1-220gsm
 Or Fully coated folding boxboard (FBB) with cream reverse, GC2- 210gsm
- * Paper wallets: 90gsm wood free art paper

Paper Romvelope with Flap and with or without Window



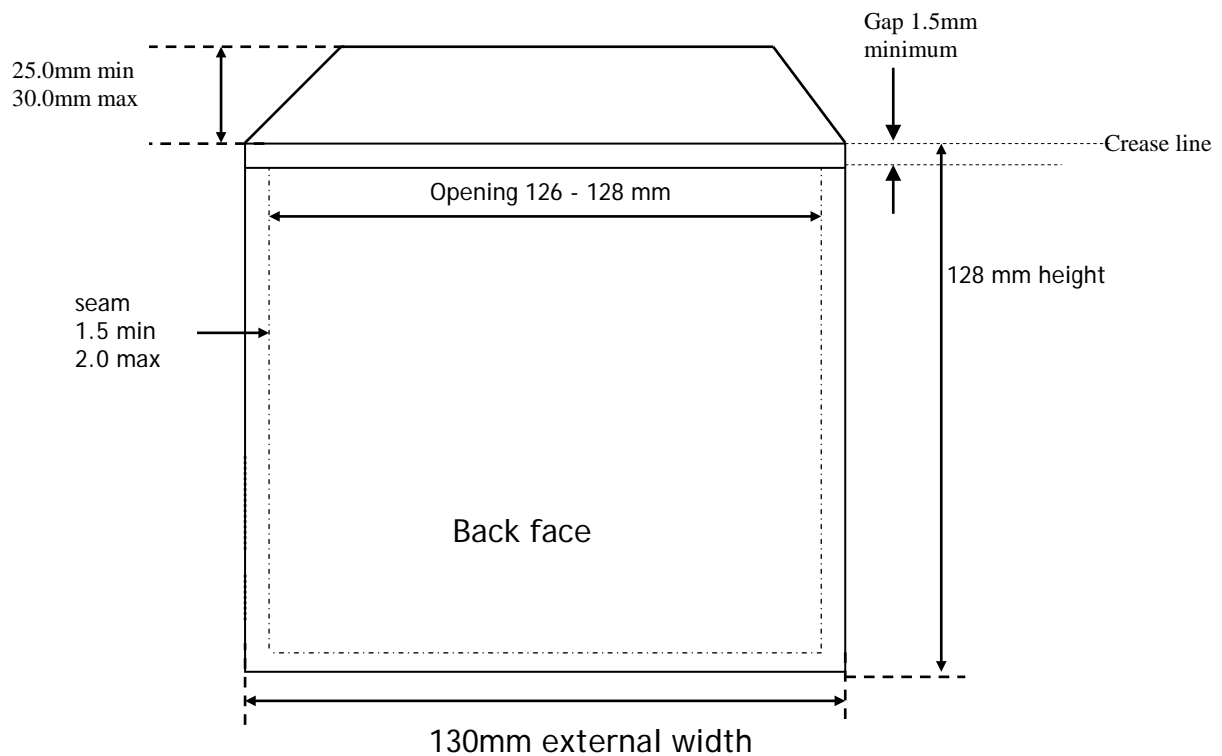
Dimensions

- * External height minimum 125.0mm (to wallet crease excluding flap)
- * External height maximum 130.0mm (to wallet crease excluding flap)
- * External width minimum 126.0mm
- * External width maximum 138.0mm *
- * Minimum length of flap 25.0mm
- * Maximum length of flap 30.0mm
- * Side angle on Flap $15^{\circ} \pm 5.0^{\circ}$ (paper or card)

Material

- * 90gsm wood free art paper

Plastic Wallet with Flap



Dimensions

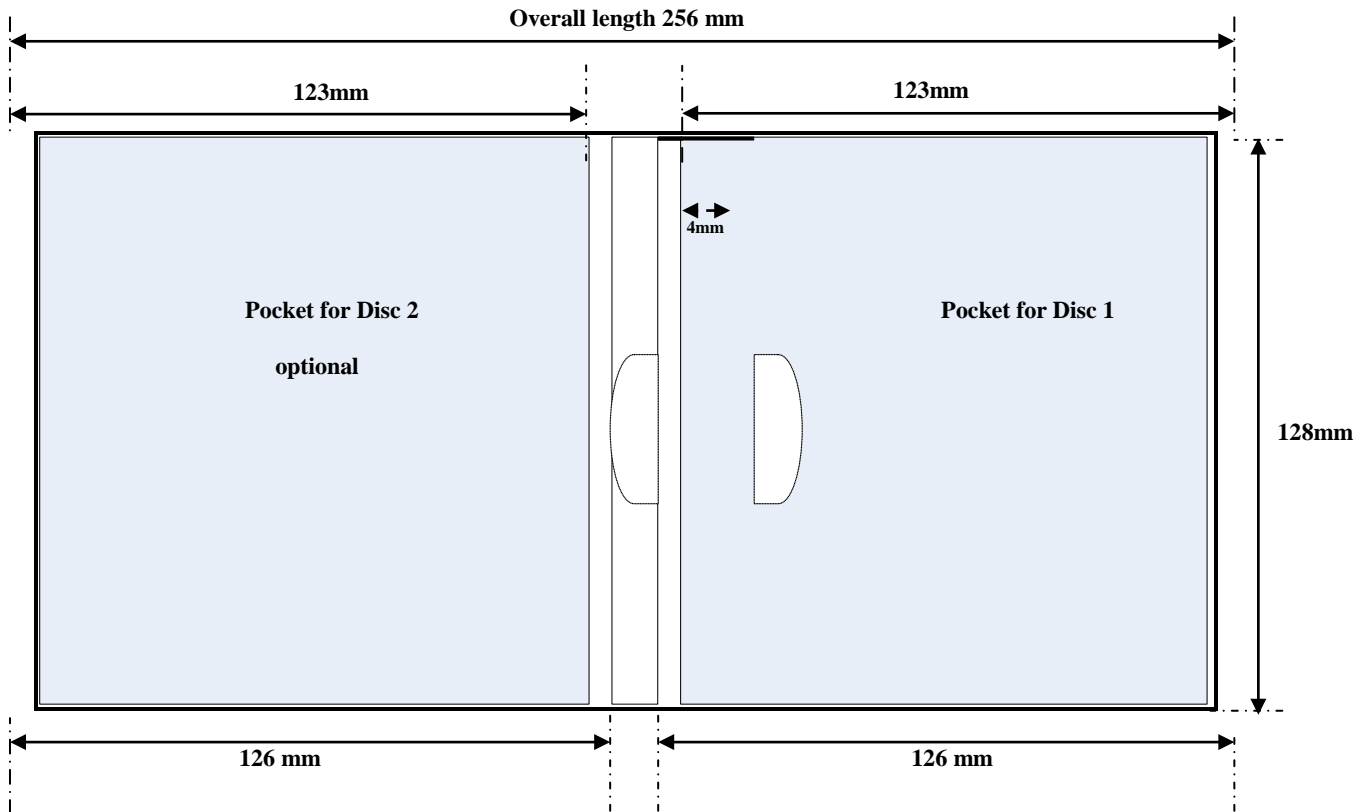
- * Seam width 1.5mm minimum up to 2.0mm maximum
- * External height minimum 128.0mm (to wallet crease excluding flap)
- * External height maximum 130.0mm (to wallet crease excluding flap)
- * External width minimum 126.0mm
- * External width maximum 138.0mm
- * Minimum length of flap 25.0mm
- * Maximum length of flap 30.0mm
- * The crease line forms using only slight finger pressure .i.e. the crease must be inherently present in the sleeve and not need to be folded manually.

Material

- * Polypropylene 100 micron thickness minimum
- * Sleeves shall be free from static, i.e. will not cling together

Gatefold Wallet - Holds 1 or 2 Discs

(Can also be known as Lancing Pack, Digisleeve, Digifile.)



Dimensions

- * Internal Opening for each disc pocket when formed 128.0mm
- * Inner Face: Internal width for each disc pocket when formed 123.0mm
- * Outer Face: External width for each Disc Pocket minimum 126.0mm measured from centre spine fold.
- * The crease line forms using only slight finger pressure.
- * Overall Length open and flat 256.0 mm

Material

- * Card wallets:
 - Fully coated folding boxboard (FBB) with coated white reverse, GC1-220gsm
 - Or Fully coated folding boxboard (FBB) with cream reverse, GC2- 210gsm

This wallet format enables 1 disc to be machine packed and the 2nd disc requires hand insertion.