



**DVD – DOUBLE SIDED SLICK**

**Printed material which does not conform to the relevant specification may require manual insertion at an additional charge or be considered unworkable**

**Material:**

Paper Stock:

- Type: Wood free art paper coated on both sides
- High gloss finish is not acceptable for automated packing
- Weight: Stock A2 150 – 190 gsm (automated packing)
- Allow 3mm bleed all round
- Trim & perforation marks to show 1mm into the bleed
- Catalogue number must appear on the final product

**Barcode Format:**

It is the symbol producers' responsibility to ensure the barcodes will scan

- Border dimensions for barcodes acceptable to enable detection on automated inline barcode scanner



- Barcode Type: EAN 13 100%
- Orientation: Lines Vertical
- Barcode Height: 16.00 mm minimum
- Barcode Width: 25.00 mm minimum
- The UPC Barcode is printed within a white box measuring a minimum of :  
33.00 mm by 22.00 mm
- The left and right had side of the white box must not be infringed by test or other artwork
- The "Quite Zone" (clear space border) must be greater than: 4.00 mm
- Medium Density: (0.33mm) required
- Wide/Narrow Ratio: 3:1
- Print Contrast (PCS) : 0.90 + / - 0.07 (LAMBDA = 633nm)

**Note: Drawings Not To Scale**



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**Slick Dimensions:**

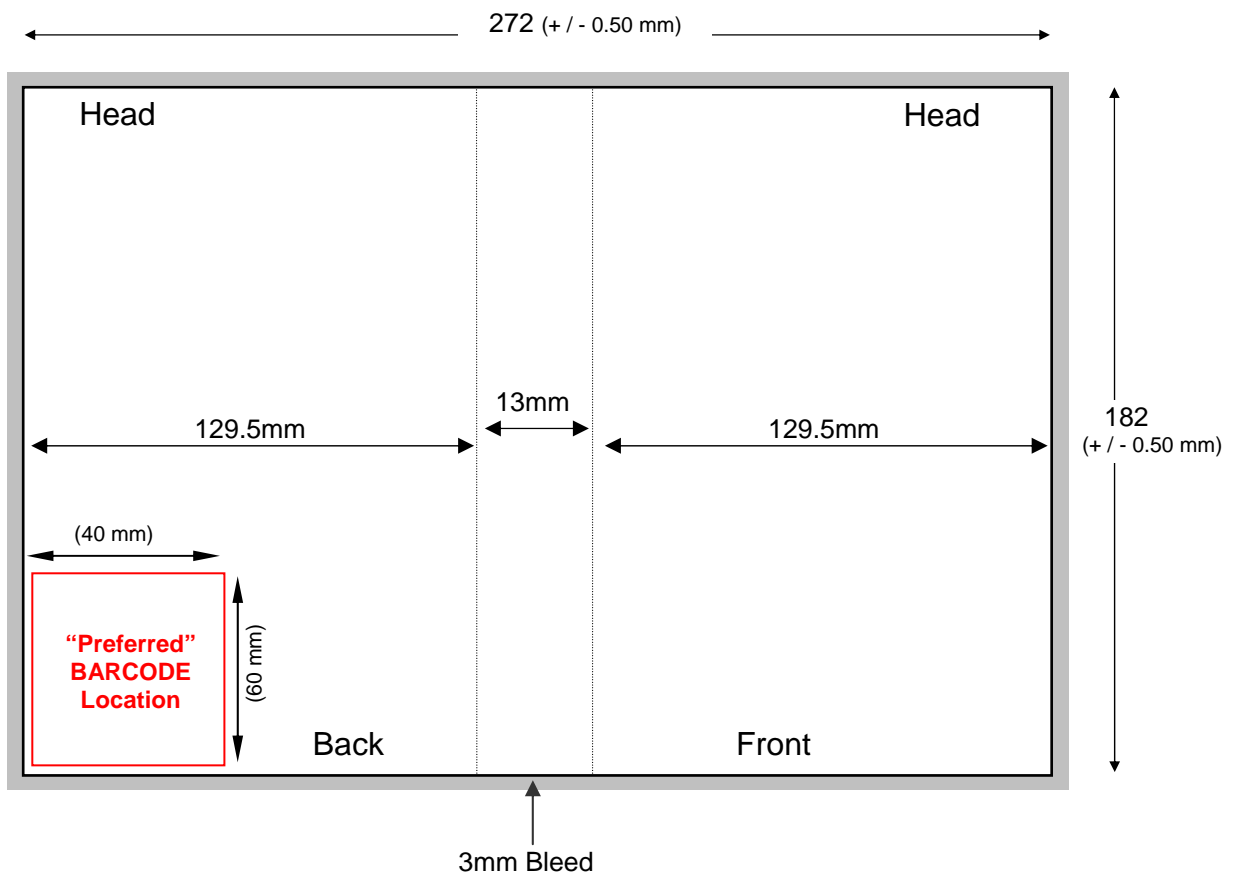
As per diagram below

Note: Drawings are not to scale

**Barcode Placement:**

- Visible on the outside back page of slick, and printed at least 3 mm away from any seams
- 99% detection accuracy can be provided by the automated inline barcode scanner if the barcode is placed in the “preferred” location as indicated below

**FRONT or OUTSIDE**



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TCAU Specification

TSA 232

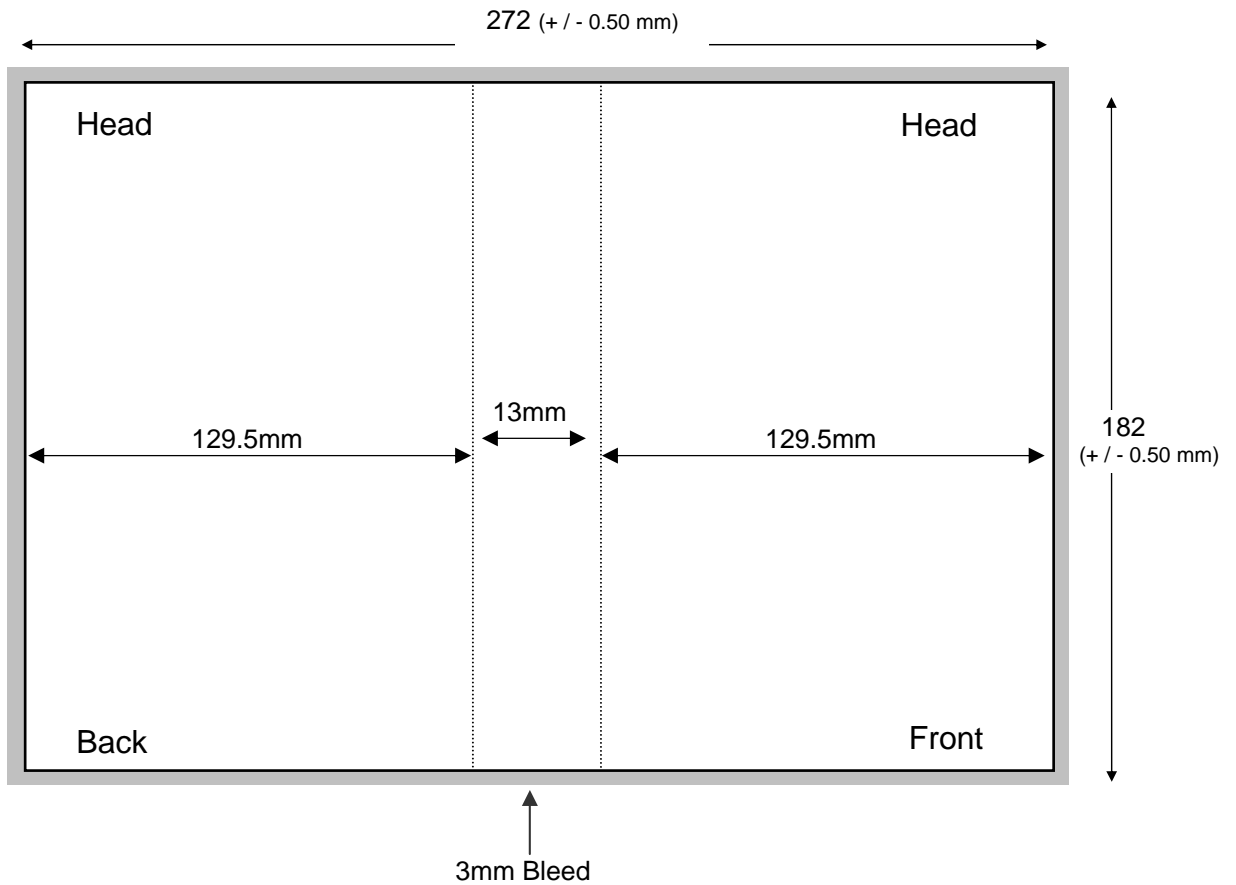
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**BACK or INSIDE**

Front & Back shown as single spreads  
Files must be set up as separate pages for each spread



**Note: Drawings Not To Scale**