



**STANDARD DVD 15mm SINGLE CASES:
MULTI PAGE BOOKLET**

TCAU Specification

TSA 242

Issue: 2

July 2010

Page 1 of 4

The following specifications are provided to ensure conformity to our insertion process of printed booklet materials into a Standard 15mm thickness single disc case.

Materials which do not conform to the specifications set forth in these instructions may still be considered workable parts, but are subject to an additional packaging charge.

Dimensional Requirements:

All finished materials and/or submitted artwork must fall within the boundaries and meet all other requirements outlined in the 15mm Single Case insert Specifications Diagram.

Paper Stock:

Material should be wood-free, non-porous, art paper coated on both sides. Opaque stock is highly recommended to eliminate bleed-through.

Multi-page Booklets:

Inner pages: 90 to 120 GSM

Cover pages: 150 to 190 GSM

Thickness of Finished Booklet:

The thickness of the combined booklet(s) and/or insert(s) must fall within 0.5mm to 2.5mm measured at the thickest point.

UV Coating and Varnishing:

Please do not UV coat or varnish printed materials either before or after printing. High gloss coatings are vulnerable to damage which can affect the appearance of the finished product.

Stapling/Folding:

If applicable, multi-page booklets must be stapled with non-corrosive staples and folded. Folds are to be made per BD Single Case insert specification diagram.

Folded or Tri-Folded Booklets (from a single sheet):

Folded booklets and concertina fold may require an additional surcharge.

Insert Dimensions:

Minimum Size: 170.00mm (+0.0/ -1.0) mm x 50.00mm(+ 0.0/ -1.0) mm

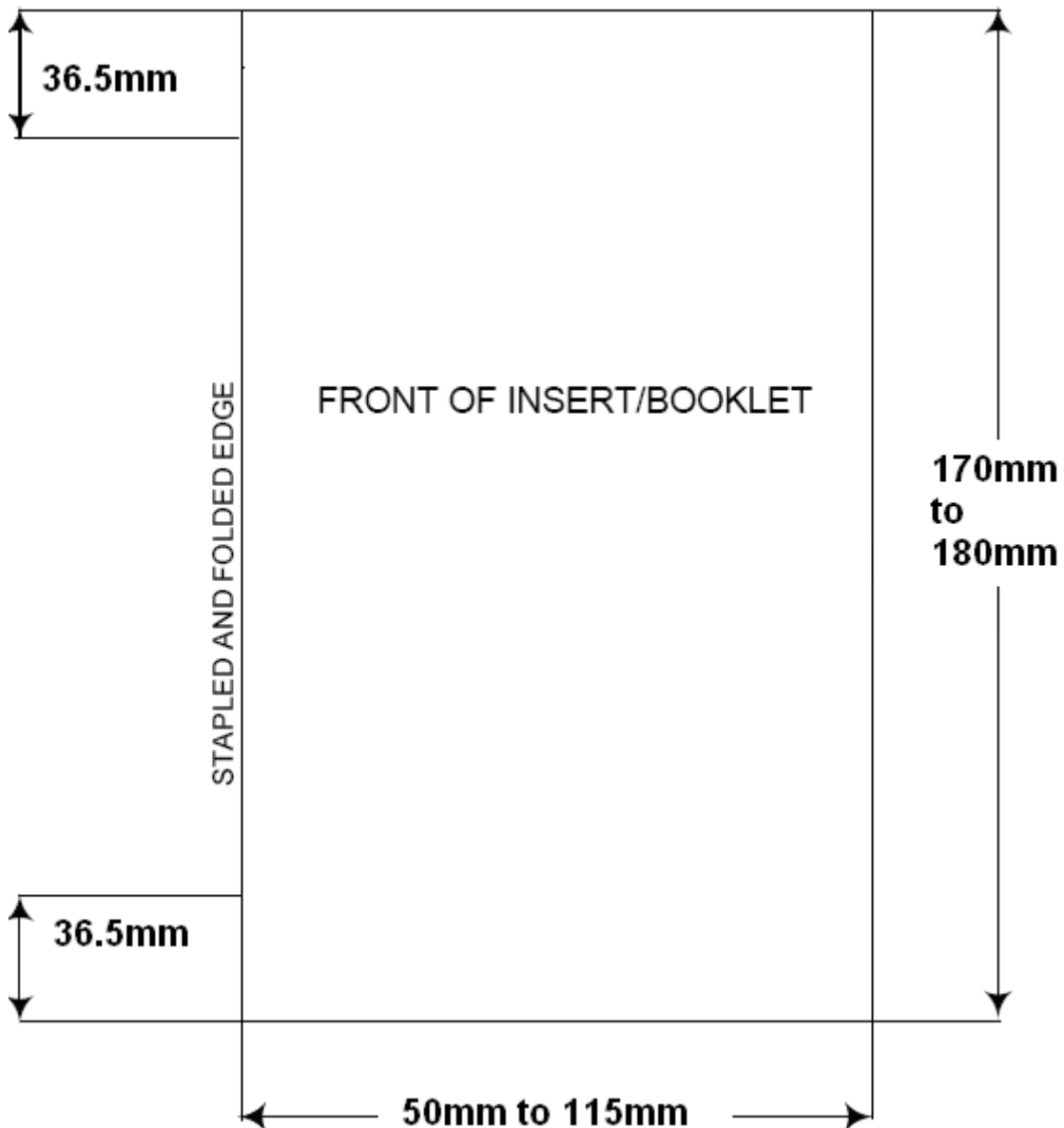
Maximum Size: 180.00mm (+0.0/ -1.0) mm x 115.00mm (+ 0.0/ -1.0) mm

Note: Drawings Not To Scale



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DVD 15 mm Single Cases: Multi-page Booklet Specifications



Note: This drawing is not to scale.
Please use the numerical dimensions and tolerances to ensure the final booklet is within specification.

Note: Drawings Not To Scale

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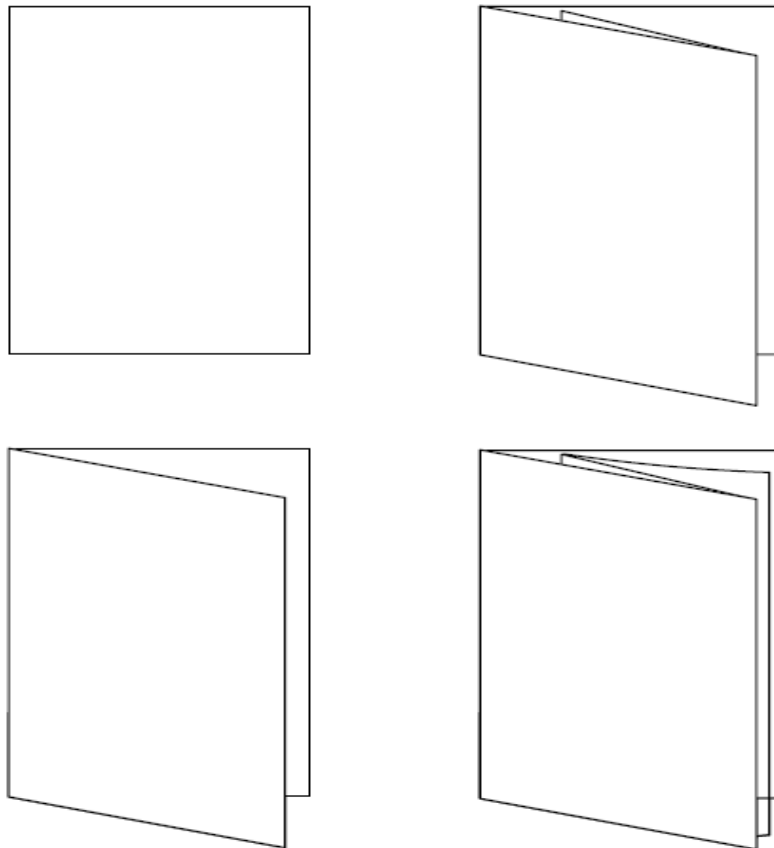
Page 3 of 4

General Description:

Booklet is enclosed in a DVD 15mm case. The dimensions indicated above are those of the folded and stapled finished product.

Note: These specifications are provided to ensure conformity to our insertion process for printed materials into a 15mm case. Materials which do not conform to the specifications set forth in these instructions may still be considered workable parts, but are subject to an additional packaging charge.

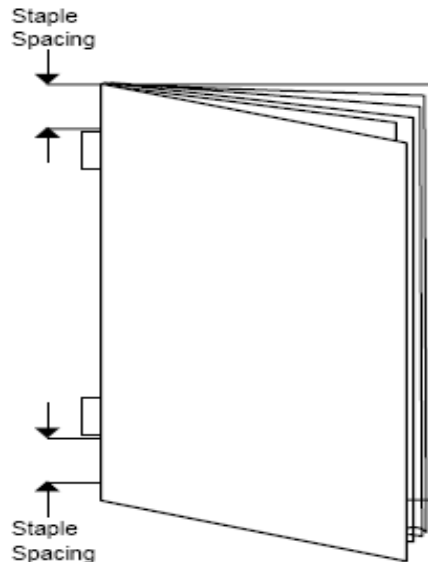
**15 mm Single Cases: Booklet & Insert Specifications
Auto Pack Acceptable Folding**



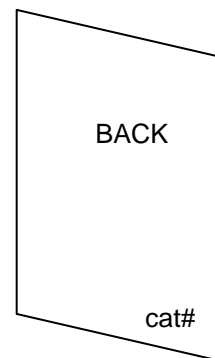
Note: Drawings Not To Scale

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For stapled books, the spacing of the staple from the edge of book is to be 20.50 mm minimum.



The Insert catalogue number must appear on the final product



Delivery:

Inserts are to be delivered in a manner which will not affect their flat form – no elastic bands, or other binding that may cause creasing / bending of product

Inserts not within the above specification limits will be applied manually at an additional charge.

Note: Drawings Not To Scale